

Company Overview

Name: **Hotapara Garments Ltd.**

(A Concern of Givensee Group of Industries)

Factory Location: Bokran, Monipur, Gazipur, Bangladesh.

Corporate Office:

Vogra, Bypass Mor, Bashan, Gazipur City Corporation, Gazipur-1704.

Contact Information:

Tel: +88-02-224423459, 224423460

Email: info@givenseegroup.com

Web: www.givenseegroup.com



Establishment & Operations

- **Year of Establishment:** 2005
- **Factory Floor Space (Sewing) & (Dyeing):** 100,000 sqft
- **Factory Floor Space (Recycling):** 100,000 sqft
- **Annual Turnover:** Approx. USD 20 Million
- **Number of Workers & Staffs:** 1750

Overview

Hotapara Garments Ltd. (HGL) is one of Bangladesh's largest and most advanced knitwear manufacturing facilities. Established in late 2005, the company has swiftly become a significant player in the garment export industry, specializing in automatic circular knitted items. With its operations spanning over 200,000 sq. ft. of production space, HGL has achieved an impressive export value of over USD 20 million annually.

The company prides itself on being a trusted partner for retailers across North America and Europe, providing high-quality knitwear products that meet the evolving demands of the global fashion industry. With a well-established reputation for product excellence and timely delivery, Hotapara Garments Ltd. continues to build upon its strong foundation to support its customers' future collections.

Mission

Our mission is to deliver high-quality, innovative, and on-time knitwear products to our customers. Through a commitment to excellence, sustainability, and ethical business practices, we aim to be a leader in the global textile industry while upholding the well-being of our workforce and minimizing our environmental footprint.

Vision

To be the preferred choice for global knitwear solutions, known for our advanced technology, quality products, and dedication to customer satisfaction.

Products & Services

Hotapara Garments Ltd. specializes in a wide range of high-quality knitwear items, designed to meet the diverse needs of our customers. Our product portfolio includes:

- **T-Shirts (Basic & Fancy)**
- **Polo Shirts (Basic & Fancy)**
- **Sweat Shirts**
- **Tank Tops**
- **Skirts & Dresses**
- **Ladies Wear**
- **Children's Wear**
- **Sports Wear**
- **Under Garments**



Our fabric offerings include a variety of knit structures, including:

- Single Jersey (S/J)
- Rib (1x1, 2x2, Flat Back Rib, Irregular Rib)
- Interlock
- Pique (Honeycomb, Diamond, Lycra)
- French Terry
- Heavy Jersey



We provide customized solutions for specialized fabric requirements, offering flexibility to our customers in design and fabric choices.

Production Capacity

- **Monthly Production:** 1.2 million units
- **Dyeing Capacity:** 12,000 kg per day
- **Knitting Capacity:** 8,000 kg per day
- **Sewing Capacity:**
 - Basic T-Shirts: 40,000 pieces
 - Polo Shirts: 32,000 pieces
 - Fancy Items: 25,000 pieces
- **Floor Space:** 120,000 sq. ft.
- **Workers:** 1,850 employees

We are capable of handling large-volume orders and offer flexibility in meeting customers' specific needs.

Production Lead Time

- **Minimum Order Quantity:** 5,000 pieces
- **Shipment Lead Time:** 60 days

Machine & Infrastructure Details

Knitting Section

Our knitting section is equipped with top-tier, precision machines to produce a diverse range of knit fabrics. We employ 38 advanced knitting machines, including Single Jersey, Rib, and Interlock types.



Key Machines:

- **Fukahama SH-2BFA (Various Diameters):** 17" to 30" with 24 Gauge
- **Fukahama Rib SH-BIR-2:** 30" to 36" with 18 Gauge
- **Fukahama Interlock SH-BIR-2, SH-BIR-3:** 30" to 34" with 24 Gauge
- **Flat Knit Collar Machine (Shima Shiki, Japan):** 02 pcs

Dyeing Section

We have a comprehensive dyeing facility with machines designed to handle both atmospheric and pressure dyeing for cotton, viscose, nylon, and polyester fabrics.



Key Machines:

- **Overflow Winch (Tungshing, Hong Kong):** 1800 kg capacity
- **High Pressure Dyeing Machine (ERD-2-250):** 380 kg capacity
- **Air Turner Machine (Dongnam, Korea):** 20,000 kg capacity

Finishing Section

We utilize advanced finishing equipment to ensure our products meet international quality standards.

Key Machines:

- **Bolloning Squeezer (Dongnam, Korea):** 7,000 kg capacity
- **Wet Calender (Dongnam, Korea):** 5,000 kg capacity
- **Tube Tex Compactor (USA):** 7,000 kg capacity



Lab Section

Our laboratory is equipped to perform precise color matching, washing, and fastness testing to meet global standards.

Key Machines:

- **IRDyer Lab Dip Machine (Rapid, Taiwan):** 12 pots
- **Spectro Photometer (Spectrum-600, USA)**
- **Crock Master (Rubbing Fastness Tester):** James H. Hew, UK



Quality Assurance & Control

Hotapara Garments Ltd. follows a rigorous quality management system, conducting multiple inspections at every stage of the production process—from raw material inspection to final garment finishing. Each product undergoes at least **eight different quality checks** to ensure it meets the highest standards.

Our commitment to quality is supported by world-class testing and inspection equipment, including:

- **Lab Dip Testing**
- **Spectro Photometer for Color Matching**
- **Crock Testing for Rubbing Fastness**
- **Washing and Durability Tests**

Recycling Plant

Corporate Mission

Hotapara Garments Ltd. – Recycling Plant is committed to revolutionizing the textile industry by integrating **sustainable recycling technology** into the core of yarn production. We utilize **waste fabrics** to manufacture **high-quality rotor yarn**, significantly reducing textile waste and contributing to a circular economy.



Environmental & Sustainability Commitment

As a modern recycling-based yarn plant, sustainability is at the heart of our operations. Our facility is designed to:

- **Reduce environmental impact** through responsible use of energy and resources.
- Utilize **waste textiles** as raw material, decreasing landfill dependency.
- Incorporate **dust filtering and waste management systems** to ensure cleaner air and working environments.
- Promote **energy efficiency** with high-capacity generators and resource-optimized machinery.

We strongly support the **UN Sustainable Development Goals (SDGs)** by contributing to responsible consumption, waste reduction, economic growth, and industry innovation.

Product & Production Capacity

Manufactured Products:

Rotor Yarn – Count: 8/1, 10/1, 12/1, 16/1 & 20/1

Production Capacity:

- **6,500 Kg per Day**
- **2,275,000 Kg per Year**

Key Machines and Infrastructure

Our plant is equipped with **state-of-the-art machinery** sourced from **China, India, South Korea, and Europe**, ensuring quality, consistency, and eco-efficiency.

Core Machinery Includes:

Spinning Line

- **Rotor Spinning Machines (3 units) – 1248 Heads** (ANHUI RIFA RS30A, TAITAN TQF 368)
- **Yarn Conditioning Machines**
- **Drawing Machines (4 units) – SHENYANG HONGDA, FA306A**
- **Carding Machines (14+ units) – JINGWEI, SAURER JINTA**
- **Flat Clipping, Mounting & Grinding Machines**



Blow Room & Pre-Processing

- **Multimixer Chambers**
- **Micro Dust Cleaners**
- **Condensers, Bale Pluckers**
- **Heavy Article & Metal Separators**
- **Dust Filtration Systems – JIANGSU JINGYA**



Recycling Unit

- **MQK-700 Automatic Recycling Line**
- **Cutting Machines**
- **Dust Filters and Vertical/Horizontal Balers**
- **High-Pressure Humidifiers**



Power & Utility

- **Gas Line: available**
- **REB Line: 1875 KVA**
- **Generators: 2 Units (Total 1900 KVA), plus 550 KVA Volvo Diesel Generator**
- **Air Compressors & Dryers**

Quality Control Equipment

- Wrap Block, Wrap Reel, Twist Tester, Strength Tester
(Manufactured by MAG SOLVICS, India)

Conclusion & Feasibility Statement

Based on technical infrastructure, skilled workforce, and efficient operations, **Hotapara Garments Ltd. – Recycling Plant** has been assessed as:

- **Technically Feasible**
- **Socially Desirable**
- **Commercially Profitable**
- **Financially Rewarding**
- **Economically Viable**

Our company stands as a model of industrial sustainability, offering scalable and eco-conscious yarn manufacturing for a better textile future.

Work Environment & Employee Welfare

At Hotapara Garments Ltd., we value our employees as our greatest asset. Our commitment to their welfare includes:

- Safe and clean working conditions
- Adequate healthcare facilities
- Employee training and development programs
- Benefits beyond legal requirements, including family support

Our goal is to foster a positive and respectful work environment, resulting in low staff turnover and high employee satisfaction.

Social and Environmental Responsibility

We integrate social and environmental responsibility into our core operations. This includes:

- **Water Treatment Plants:** Reducing environmental impact by treating wastewater before release.
- **Child Care Facilities:** Offering day-care services for employees' children.
- **Eco-Friendly Practices:** Using energy-efficient machinery and recycling waste materials wherever possible.

At Hotapara Garments Ltd., we believe that ethical practices and sustainable growth go hand-in-hand.

Affiliated Units

To support our production and maintain a fully integrated operation, we collaborate with several sister companies within the Givensee Group, including:

- **Givensee Spinning Mills Ltd.**
- **Masuma Khatun Textile Industries Ltd.**
- **Zahintex Industries Ltd.**
- **Givensee Garments Ltd.**
- **Givensee Garments Accessories Industries Ltd.**

These affiliates help ensure a seamless supply chain and contribute to our commitment to quality and timely deliveries.

Management Team

- **Managing Director:** Mr. Khatib Abdul Zahid Mukul
- **Director:** Mr. Khatib M.A. Rubel

BANKING PARTNERSHIP

Authorized Bank: MERCHANTILE BANK PLC
Uttara Branch
House # 10A, Road # 07D, Sector # 09,
Uttara Model Town, Dhaka-1230